

SANHA RefHP

Series 29000

In air conditioning and refrigeration technology, particularly in commercial and industrial refrigeration systems, environmentally friendly solutions are becoming more and more important. Optimum results are being obtained by an increase in efficiency and the use of ecologically safe refrigerants such as CO₂ (R744), which are mainly used in the transcritical part with higher operating pressures. However, the use of CO₂ leads to higher operating pressures potentially up to 130 bar.

SANHA Ref HP fittings are specifically designed for such operating pressures. They are ideally suited for pipes in refrigeration systems with a maximum operating pressure of up to 130 bar (other pressures on request), a minimum temperature of -196 °C and a maximum temperature of 150 °C for fluids in Group 2 according to European Pressure Equipment Directive (PED 97 / 23 / EC). Dimensions and tolerances for capillary joints in accordance with the EN 14276-1, Annex B with pipes according to EN 378-2 and EN 14276-2. Fittings and pipes must be connected with silver solder with min. 5 % Ag according to EN ISO 17672 (SANHA article number 84938). We also recommend the use of a flux FH 10 in accordance with DIN EN 1045 for brazing of copper alloys. The installation of the fittings must be in compliance with all relevant technical rules and regulations, in particular DIN EN 378-2 "Refrigeration systems and heat pumps", must be followed in detail. SANHA Ref HP fittings are marked with the engraving "SA CuFe" and the respective dimension.

Operating conditions for SANHA Ref HP high pressure fittings from CuFeP2

Outer pipe diameter	Operating pressure
$d \leq 2 \frac{1}{8}"$	130 bar
Operating temperature	-196 °C - +150 °C

Features

General advantages of our high pressure solder fittings

- Ideal for use in high-pressure applications such as refrigeration and air-conditioning systems, especially for CO₂ systems
- For pressures up to 130 bar
- RefHP fittings are compatible with all three CuFe pipe types available on the market, offering a high degree of flexibility:
 - KME – CL12
 - HALCOR – TALOS XS
 - Wieland – K65
- SANHA has more than 50 years of experience in the production of solder fittings and maintains very close manufacturing tolerances.
- Cost competitive to K65
- Highest European quality through production at our own plant in Ternat, Belgium.
- Wide range of fittings up to 2 1/8".
- Optimum cleaning of the fittings results in a carbon value of <0.5mg C/dm². This is decisive for the quality of the soldered connection as carbon residues can lead to pitting corrosion at higher soldering temperatures.
- Easy recognition before and after installation: Pipes and fittings are clearly marked so that all components can be identified at a glance. In addition, the material is slightly magnetic and can be easily distinguished from copper using a neodymium magnet – a very practical advantage!
- Corrosion-proof material
- The highly stable CuFe2P ensures easy and cost-effective installation.
- Excellent machining properties, no toxic chemical elements.
- Makes a significant contribution to an energy-efficient and environmentally-friendly cooling system:
 - Compared to conventional systems, as much as 25 % energy can be saved in transcritical CO₂ systems!
 - This is particularly important for supermarkets, where cooling systems operate 24/7.
- Suitable for installation under the European Pressure Equipment Directive.
- Transition fittings available in metric sizes.

Advantages over TIG welding of stainless steel

- The lower weight compared to stainless steel reduces installation costs, material use and improves handling.
- Quick and easy installation thanks to proven and installer-friendly soldering technology compared to TIG welding.

Areas of application

Refrigeration systems	High pressure
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Please pay particular attention to our technical documentation and installation instructions! Technical customer support: If you have technical questions regarding our systems or the fields of application you can contact us at uk@sanha.com or 01628 819245.